TABLE OF CONTENTS

FOREWORD

EXECUTIVE SUMMARY	v
ONE: REPORT SUMMARY	1
Introduction	1
Results	2
Facility Condition Vulnerabilities	2
Material/Packaging Vulnerabilities	8
Institutional Vulnerabilities	10
Significant Vulnerabilities	12
Vulnerabilities of Highest Significance	13
to Workers	
Vulnerabilities of Highest Significance	17
to the Public and the Environment	
Most Vulnerable HEU Facilities	18
Conclusions	19
TWO: SITEASSESSMENT SUMMARIES	21
Oak Ridge Y–12 Plant	21
Rocky Flats Environmental Technology Site	25
Los Alamos National Laboratory	29
Portsmouth Gaseous Diffusion Plant	31
Idaho National Engineering Laboratory	32
Savannah River Site	34
Oak Ridge K–25 Site	37
Oak Ridge National Laboratory	38
Pantex Plant	39
Sandia National Laboratories	41
Argonne National Laboratory–West	41
Sites with Small HEU Holdings	42
REFERENCES	46
GLOSSARY	47
ATTACHMENTS	
A. Working Group Assessment Process,	A-1
Protocol, and Methodology	
B. Site Summary Tables	B-1
C. Vulnerability Summary Table	C-1



Concrete shielding blocks for uranium 233 stored at Idaho National Engineering Laboratory



Metal storage containers at Y–12 Plant in Oak Ridge



Highly enriched uranium storage tank at Savannah River Site



Highly enriched uranium solution safe storage bottles at Y–12 Plant in Oak Ridge